JAYPEE UNIVERSITY OF INFORMATION TECHNOLOGY, WAKNAGHAT TEST -3 EXAMINATION- Dec 2017

B. Tech 5th Semester COURSE CODE: 15B11BT511 MAX. MARKS: 35 **COURSE NAME:** Bioprocess Engineering **COURSE CREDITS: 04** MAX. TIME: 2:00 Hrs. Note: All questions are compulsory. Carrying of mobile phone during examinations will be treated as case of unfair means. What is the relationship between Kolmogorov scale and eddies size? How is it playing important role 1. in protecting the cells from shear damage? [2] A bioprocess is running at a constant pH 7.0. You have used 5% dead band for controlling the pH of the process. What should be the upper and lower dead band limit of the pH for the system? a) Define the significance of Damkohler Number and Effectiveness factor. [2] b) What are the advantages of using immobilized cell systems in the production of products?[2] a) Why bottom entry impellers are not preferably used over the top entry impellers? [2] b) How the impeller speed affects the efficiency of oxygen delivery system? [2] Differentiate between followings: [4] a) Growth and non-growth associated products b) Fixed Bed and Fluidized Bed Bioreactors a) Draw the sketch diagrams for the various variants of Airlift Bioreactor with suitable labeling. [2] b) Which one is better: Airlift Bioreactor or Bubble Column Reactor and why? [2] c) Which one is better: External Loop or Internal Loop Airlift Bioreactor and why? 2 How a dynamic gassing out method is different from a static gassing out method for the determination of volumetric mass transfer coefficient (KLa)? Explain how you will determine KLa value using dynamic gassing out method in flow chart format. [1+3]a) What do you understand by Scale up? List the major considerations being used for the selection of scale-up criteria. [3] b) What are the major advantages of scale down of process? [2]

- 9. Consider the scale-up of fermentation from a 101 to 10,000 l vessel. The small fermenter has a height-to-diameter ratio of 3. The impeller diameter is 30% of the tank diameter. Agitator speed is 500 rpm and three Rushton impellers are used. Determine the dimensions of the large fermenter and agitator speed for:

 [2+2]
 - a) Constant P/V
 - b) Constant Impeller Speed