

JAYPEE UNIVERSITY OF INFORMATION TECHNOLOGY, WAKNAGHAT

TEST -3 EXAMINATION-2022

B.Tech-V Semester (BT/BI)

COURSE CODE (CREDITS): 18B11BT511(4)

MAX. MARKS: 35

COURSE NAME: Bioprocess Engineering

COURSE INSTRUCTORS: Dr. Saurabh Bansal

MAX. TIME: 2 Hours

Note: All questions are compulsory. Marks are indicated against each question in square brackets.

[CO I]

- Q1. a) What do you understand by growth-associated and non-growth-associated products? How are they different from each other in terms of their production? [2]
- b) If you grow a culture on three different carbon sources, X, Y & Z, you obtain the yields after fermentation as 0.3 g/g, 0.8 g/g and 0.5 g/g. Which carbon source will you choose for setting up the fermentation and why? [2]

[COII]

- Q2. How can you improve the mass transfer by dealing with the following factors: [3]
- a) Volumetric mass transfer coefficient (K_{La})
- b) Using pure oxygen
- Q3. How will you deal with foam-related issues while running a fermenter? [2]

[COIII, IV]

- Q4. a) The insect cells in the active growth phase were seeded at a density of 1×10^5 cells/ml. After 72 hours, 1×10^6 cells/ml were obtained. Determine the population doubling time of the cells in hours. [2]
- b) If the moist sterilization of the sample was carried out. If the k_d value of the spores is 1.0 min^{-1} , determine the time (in minutes) required to reduce the number of viable spores from an initial value of 10^{10} to a final value of 1. [2]

[COV]

- Q5. Which bioreactor is better than the following: Justify your answer with the appropriate reasons. [6]
- a) Airlift bioreactor (ALB) with an internal loop or ALB with an external loop
- b) Airlift bioreactor with air-riser inside the draft tube or ALB with air-riser outside the draft tube
- c) Fixed bed bioreactor or Fluidized bed bioreactor

Q6. What are the functions of following in a fermenter? [3]

- a) Load Cells b) Headspace Volume c) Baffles

Q7. a) What are the advantages of using immobilized cell bioreactors over free cell bioreactors? [2]

- b) Draw a self-explanatory schematic diagram of a continuous stirred tank bioreactor representing all its important components. [2]

[COVI]

Q8. a) What do you understand by bioprocess scale down? What is the importance of scale down? [2]

- b) The dimensions and operating condition of a lab-scale fermentor are as follows: Volume = 1 L
Diameter = 20 cm Agitator speed = 600 rpm Ratio of impeller diameter to fermentor dia = 0.3.
This fermentor needs to be scaled up to 8,000 L for a large-scale industrial application. If the scale-up is based on constant impeller tip speed, determine the agitator speed (rpm) in the larger reactor. Assume that the scale-up factor is the cube root of the ratio of fermentor volumes. [2]

Q9. A stirred-tank reactor is to be scaled down from 10 m^3 to 0.1 m^3 . The dimensions of the large tank are: $D_t = 2 \text{ m}$; $D_i = 0.5 \text{ m}$; $N = 100 \text{ rpm}$. [3+2]

- a) Determine the dimensions of the small tank (D_t , D_i , H) by using geometric similarity.
b) What would be the required rotational speed of the impeller in the small tank if the constant impeller Reynolds number (N_{Re}) was used as scale up criteria?